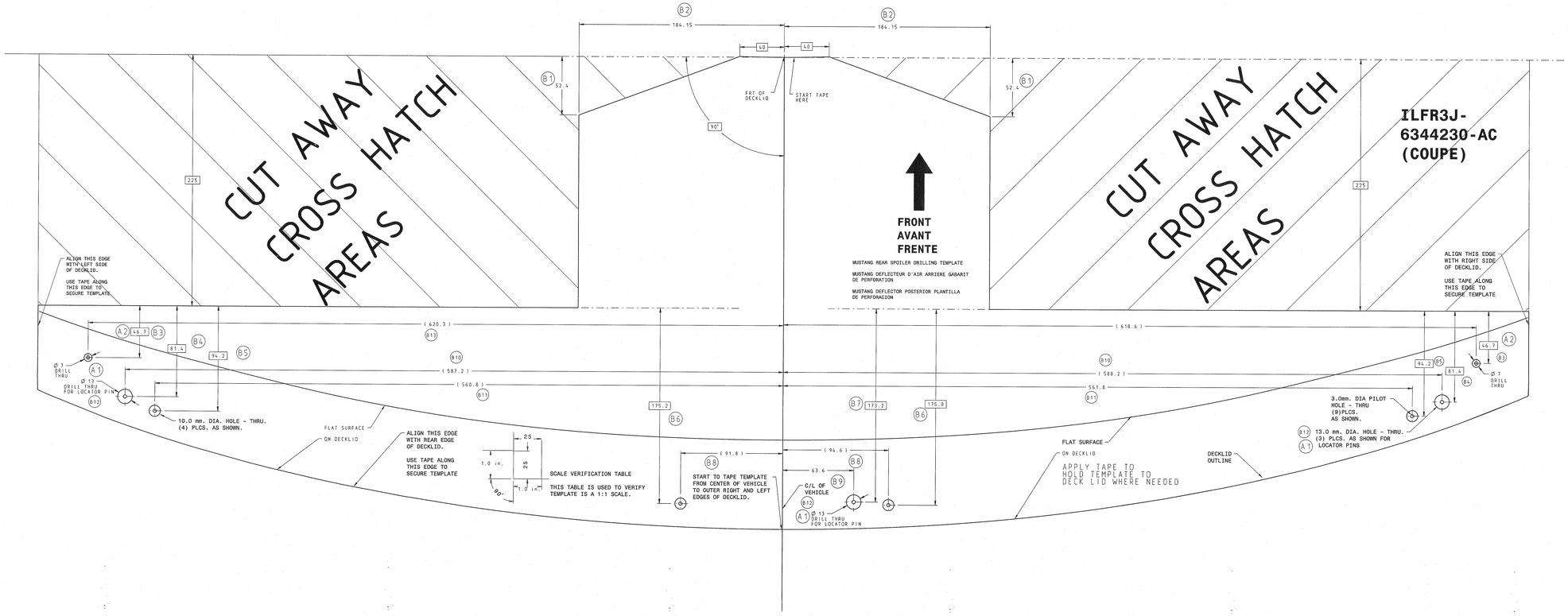

LTRS	REVISIONS			
ORIGINATOR	CHECKER	ENGR APP	MATL APP	

RELEASED
NUUD-E-12585892-398 20140627
PFIGAC | WFERRIS | PLEDUC2

A1 (3X) WAS 10.0 DIA. HOLE
A2 (2X) WAS 43.0 DIM.
RELEASED (LFR3J-6344230-AB
NUUD-E-12585892-648 20140821
PFIGAC | WFERRIS | PLEDUC2

B1 (2X) ADD 52.4 DIM.
B2 (2X) ADD 184.15 DIM.
B3 (2X) WAS 38.0
B4 (2X) WAS 78.0
B5 (2X) WAS 88.0
B6 (2X) WAS 170.0
B7 (2X) WAS 165.0
B8 (2X) WAS 93.2
B9 WAS 62.0
B10 (2X) WAS 587.6
B11 (2X) WAS 560.6
B12 (3X) WAS 12.0 DIA
B13 WAS 618.4

RELEASED (LFR3J-6344230-AC
NUUD-E-12585892-934 20150727
PFIGAC | WFERRIS | LDELATEJ

CHANGES TO DESIGN, COMPOSITION OR PROCESSING OF THE PART PREVIOUSLY APPROVED FOR PRODUCTION REQUIRE PRIOR APPROVAL FROM FORD MOTOR COMPANY PRODUCT ENGINEERING. REFER TO ISO/TS 16949.

PART AS RECEIVED AT THE FORD PLANT OR SERVICE PART PACKAGER/WAREHOUSE SHALL BE FREE OF ANY CORROSION ALIGNED WITH THE FORD CUSTOMER SERVICE DIVISION (FCSD) PACKAGING AND SHIPPING GUIDE. CORROSION INHIBITORS OR FOREIGN MATERIALS DETRIMENTAL TO THE INSTALLATION OR FUNCTION OF THE PART MUST BE REMOVABLE BY THE INTENDED CLEANING METHOD.

FOR CURRENT RELEASE STATUS, SEE THE WERS ENGINEERING NOTICE.

REFERENCE			
PART MUST COMPLY WITH RESTRICTED SUBSTANCE MANAGEMENT STANDARD WSS-M99P9999-A1 TO SAFEGUARD HEALTH, SAFETY AND THE ENVIRONMENT			
DRAFTED IN ACCORDANCE WITH FORD MOTOR COMPANY ENGINEERING CAD AND DRAFTING STANDARDS VERSION 28			3RD ANGLE PROJ DIMENSIONS ARE IN MILLIMETERS
CAD TYPE	CAD LOC.	CAD FILE	UTMC
K-CATIA5	TCe	ILFR3J-6344230-A_1	IS MASTER
OPER. NO.	UNIT	DRAWING	
-	MM	ILFR3J-6344230-AC	
DESIGN	DETAIL	TITLE	SHT 1
-	PFIGAC	KIT - RR SPLR	OF 1
CHECKED	SAFETY	TEMPLATE	
RBROSCH	-		
SCALE	DATE	DIVISION FCSD	
1:1	20140627	PLANT -	

FORD MOTOR COMPANY

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